

**TIGHT HEAD POLYETHYLENE DRUM 55 GAL**

1000001314

**INDUSTRIALIZADORA INTEGRAL DEL AGAVE S.A.P.I.DE C.V.**

DATA: 23.03.2015

**TECHNICAL DATA**

102500941 TIGHT HEAD POLYETHYLENE DRUM 55 GAL BLUE

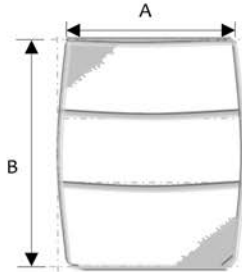
Revision: 2

DRUM	SPECIFICATION	TOLERANCE	TECHNICAL INFORMATION	Material
Volumetric capacity	Nominal: 55 gallon (208 L)	± 1.32 gallon	Maximum weight per Drum : 837.7 LB	Drum: HDPE
	Overflow: 57.2 gallon (216.5 L)	± 1.32 gallon	Product to be packaged: Moderately hazardous products group II and III	Color: BLUE
Weight of drum:	22.04 Lb	± 0.44 lb	Maximum temperature of packaging : 140 ° F	Thread: buttress - buttress
Outside Diameter	23.425"	± 0.197 "	Closed temperature: 86 ° F	Plug: Buttress
Height	35.62"	± 0.197 "	Interior Cleaning: standar	Mark: ELSA
Body Thickness	0.1338" minimum		Exterior Cleaning: with bag	Color: HDPE/ blue
Bottom Thickness	0.1181" minimum		Shelf Life: 12 months instorage, 6 months in the open and one turn	Gasket: EPDM/ White
Dome Thickness	0.1181" minimum		Delivery: 24 Hrs with modif. : 48 Hrs	Seals: RIEKE
Corner Thickness	0.1181" minimum		Freight included: Minimum 300 pzas	Color: WHITE
Maximum Density of product:	1.9			
Stacking Static:	3 levels with stage			
Stacking Dynamic:	2 levels without stage aligned			

**DESCRIPCIÓN**

Polyethylene drum with a capacity of 208 liters, manufactured by a blow molded process, which has two plugs on the top (Dome).

PARAMETER	VALUES
A	23.425"
B	35.275"



**ADDITIONAL COST:**

**Certificate "UN" 1H1/Y1.9/150/.....**

Plug: Made of high density polyethylene manufactured by an injection process.

Closing Specifications :

**Recommended Torque : 20 - 30 ftlb**

Remarks: The customer must provide safety data sheets of products to be packaged for compatibility with gasket and HDPE

\*\*EMTHY AND NEW PRODUCT\*\*

\*\*WITH BAG \*\*

\*\* SEND WITH COA, COPY OF PURCHASE ORDER AND COPY OF THE INVOICE \*\*

\*\*DELIVERY TIME: FROM 05:00 PM TO 08:30 PM\*\*

Made by:  
Ing. Elizabeth López M.

Checked by:  
Ing. Mauricio López R.

Approved by:  
Ing. Raúl Figueroa

**Signed in accordance**

Name and signature Customer

Name and signature of account executive

"The customer is responsible for the selection, use and destination that is given to products that protects this document. The customer is responsible to verify and ensure compliance with all requirements for transport, handling and storage of their products depending on the type of industry or business to which it belongs, making sure to comply with any laws or regulations applicable to their business"

**INTERMEDIATE BULK CONTAINER 275 GAL (MX 1000)**

1000001314

**INDUSTRIALIZADORA INTEGRAL DEL AGAVE S.A. DE C.V.**

Date: 21.03.2014

TECHNICAL DATA

102501212 MX-1000 BUTTERFLY EPDM FDA STEEL PALLET

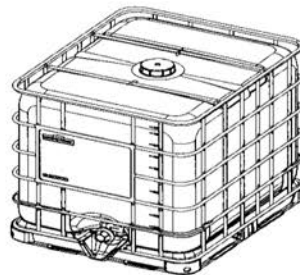
Revision: 0

IBC	ESPECIFICACION	TOLERANCE	ACCESSORIES
Volumetric capacity	Nominal: 264 Gal (1000 L) Overflow: 276 Gal (1045 L)	± 1.05 Gal ± 1.05 Gal	Fill port opening: 6" SCREW CAP GREEN G2" WITH TPE-V GASKET  With vented
Inner tank weight:	34.1 Lb minimum		Discharge Valve : BUTTERFLY EPDM FDA
Tare weight:	134.5 Lbs	± 11 Lbs	Identification plates: 1 ( front )
Dimensions:	Lenght: 48 "		Pallet: Steell
	Width: 40"		Bottom plate: 0.039 "
	Height: 46 "		Corner Protectors: 2 Left and 2 right (HDPE) black
Wall Thickness:	0.059" minimum		With Outlet Nozzle
Stacking:	Static: 4 Height Maximum (up to 1.2 Density) and 3 Height Maximum (more than 1.2 Density)		IBC Cleaning : Standar
	Dynamic: 2 Height (up to 1.5 Density) and 1 Height (more than 1.5 )		Grid and tubes of 0.039 " wall thickness
	Maximum Density of product: 1.6		Without Tamper Shield Valve
Maximum temperature packaging	149 ° F		Maximun distance of full transfer: open
			Shelf life: 12 months instorage, 6 months in the open and 2 turns maximum.

MATERIAL	
BOTTLE:	High Density Polyethylene
TIE BARS:	2 Galvanized tubular steel, 0.039" Wall Thickness.
GRID:	Galvanized tubular steel, 0.039" Wall Thickness
PALLET	Steel Pallet of 40" x 48" x 4.5"

**DESCRIPTION**

MX container with a capacity of 275 gal (1000 Lt) which consists of: 1) a bottle made of high density polyethylene and high molecular weight by a blow extrusion process, 2) galvanized steel grid of 0.7" in diameter and 3 ) Steell Pallet with 4-way entry, which is designed to transport liquid with maximum density of 1.6. and moderately hazardous products group II and III



**Additional Cost:**

ELSA CODE: **102501212**

Certificate "UN" 31HA1/Y/MM.YY/MEX/SCHUTZ11/ELSA/...../DD.MM.YY/ 100 KPA

Specifications fill cap 6 " closure	Specification G2 plug closure
Recommended torque: 80 ftlb minimum	Recommended torque: 18 ftlb minimum

**Comments: The customer must provide the MSDS of the products to fill to verify compatibility with gaskets and HDPE.**

\* Send with COA , invoice and copy of purchase order \*

\*Delivery time: 9:00 to 16:00\*

Made by:  
Ing. Elizabeth López M.

Checked by:  
Ing. Mauricio López R.

Approved by:  
Ing. Raúl Figueroa

**Signed in accordance**

Data

Name and signature Customer

Nombre y Firma del ejecutivo de cuenta

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